

Auto Body & Fender Mechanic (with painting) - 807.381.010

The following schedule of work experience is intended as a guide. It need not be followed in any particular sequence, and it is understood that some adjustments may be necessary in the hours allotted for different work experience. In all cases, the apprentice is to receive sufficient experience to become fully competent and use good workmanship in all work processes which are a part of the trade. The apprentice will be fully instructed in safety and OSHA requirements.

- A. AUTO BODY TEARDOWN AND PREPARATION (900 Hours)
 - a. Dismantle wrecks
 - b. Remove damaged sheet metal parts
 - c. Remove upholstery & body hardware
 - d. Remove bodies from chassis
 - e. Rough reshape of sheet metal parts
 - f. Prime surface for repaint

- B. BODY WORK (2000 Hours)
 - a. Jack bodies to shape
 - b. Straighten and replace frames
 - c. Align doors
 - d. Replace and repair window channels
 - 1. Weld, etc.
 - e. Replace and repair window channels, regulators, glass, body hardware, etc.
 - f. Repair and replace upholstery (minor jobs)
 - g. Disassemble and replace control instruments and lighting system
 - h. Frame alignment
 - 1. Springs
 - 2. Suspension
 - 3. Axles
 - 4. Wheels
 - 5. Steering
 - i. Clean, repair and recore radiators and tanks

- C. SHEET METAL WORK (3000 Hours)
 - a. Ding damaged parts into correct shape
 - b. Grind to shape and proper surface
 - c. Solder to fill joints and imperfections
 - d. Weld sheet metal parts
 - e. Sand and buff sheet metal parts, preparatory to painting
 - f. Use and care of pneumatic and electrical hammers
 - g. Use and care of soldering materials and apparatus
 - h. Safety

- D. PAINT WORK (1524 Hours)
 - a. Color mixing and matching
 - b. Application of primer coat
 - c. Application of finish coat
 - d. Striping
 - e. Operation and care of spray gun
 - f. Materials and equipment

E. RELATED INSTRUCTION (576 Hours)

TOTAL - 8,000 Hours

WAGE SCHEDULE "C"

0 - 1000	Hours	_____
1001 - 2000	Hours	_____
2001 - 3000	Hours	_____
3001 - 4000	Hours	_____
4001 - 5000	Hours	_____
5001 - 6000	Hours	_____
6001 - 7000	Hours	_____
7001 - 8000	Hours	_____
Journeyman	Rate	_____