

CNC Production Machinist - 609.662.010

The following schedule of work experience is intended as a guide. It need not be followed in any particular sequence, and it is understood that some adjustments may be necessary in the hours allotted for different work experience. In all cases, the apprentice is to receive sufficient experience to become fully competent and use good workmanship in all work processes which are a part of the trade. The apprentice will be fully instructed in safety and OSHA requirements.

- A. LATHE OPERATION CNC (2400 Hours)
 - 1. Sets up and operates and performs various duties, in CNC lathe
 - 2. Turning, shaping, finishing
 - 3. Use of different CNC lathes
 - 4. Safety

- B. MILLING OPERATIONS CNC (2000 Hours)
 - 1. Sets up and runs CNC Miller
 - 2. Safety

- C. DRILLING - FIXTURE (800 Hours)
 - 1. Sets up and runs various types of machines
 - 2. Hand, jig, drilling, tapping and reaming
 - 3. Miller and lathe
 - 4. Safety

- D. QUALITY CONTROL (350 Hours)
 - 1. Inspection of work
 - 2. Data sheet
 - 3. Measuring
 - 4. Safety

- E. RELATED TRAINING - (4 Hours per week) (450 Hours)
 - 1. Shop mathematics
 - 2. Blueprint reading (basis only)
 - 3. Theory of measuring tools

TOTAL - 6000 Hours

WAGE SCHEDULE

0 - 1000	Hours	_____
1001 - 2000	Hours	_____
2001 - 3000	Hours	_____
3001 - 4000	Hours	_____
4001 - 5000	Hours	_____
5001 - 6000	Hours	_____
Journeyman	Rate	_____