

Cabinet Maker - 660.280.014 Work Schedule "A"

The following schedule of work experience is intended as a guide. It need not be followed in any particular sequence, and it is understood that some adjustments may be necessary in the hours allotted for different work experience. In all cases, the apprentice is to receive sufficient experience to become fully competent and use good workmanship in all work processes which are a part of the trade. The apprentice will be fully instructed in safety and OSHA requirements.

- A. Knowledge of Materials (524 Hours)
 - 1. Kinds of woods
 - 2. Characteristics of woods
 - 3. Grades of woods
 - 4. Grains of woods
 - 5. Proper storage of woods
 - 6. Particle boards
 - 7. Plastic laminates
 - 8. Vinyl laminates
 - 9. Adhesives
 - 10. Fasteners

- B. Layout and Marking of Stock (500 Hours)

- C. Stock Cutting (1900 Hours)
 - 1. Safety factors in use of machines
 - 2. Use of following machines
 - a. Saws
 - b. Sanders
 - c. Shapers
 - d. Planers
 - e. Jointers
 - f. Routers
 - g. Tenoners
 - h. Doweling
 - i. Turning
 - j. Drill presses
 - k. Portable tools

- D. Bench Work (Assembly in Shop) (2100 Hours)
 - 1. Inspection for defects and proper fit
 - 2. Selection and application of adhesives
 - 3. Selection and application of fasteners
 - 4. Use of clamps
 - 5. Use of hand tools
 - 6. Assembly of units

- 7. Glue scraping
- 8. Installation of trim and fittings
- 9. Counter top work
 - a. Layout
 - b. Cutting laminates
 - c. Gluing laminates
 - d. Cutting and installing trim
 - e. Cleaning and touching up

E. Finishing (1900 Hours)

- 1. Cleaning and final glue scraping
- 2. Sanding
- 3. Scraping (for scraped finish)
- 4. Staining
- 5. Toning
- 6. Filling
- 7. Oil finishing
- 8. Sealing
- 9. Spraying finishes
- 10. Touching up

F. Installation (500 Hours)

- 1. Install cabinets and adjust for fit
- 2. Install counter tops
- 3. Cut out for fixtures
- 4. Apply final trim
- 5. Final adjustments

G. Related Instruction (576 Hours)

TOTAL - 8,000 Hours

WAGE SCHEDULE

0 - 1000	Hours	_____
1001 - 2000	Hours	_____
2001 - 3000	Hours	_____
3001 - 4000	Hours	_____
4001 - 5000	Hours	_____
5001 - 6000	Hours	_____
6001 - 7000	Hours	_____
7001 - 8000	Hours	_____
Journeyman	Rate	_____